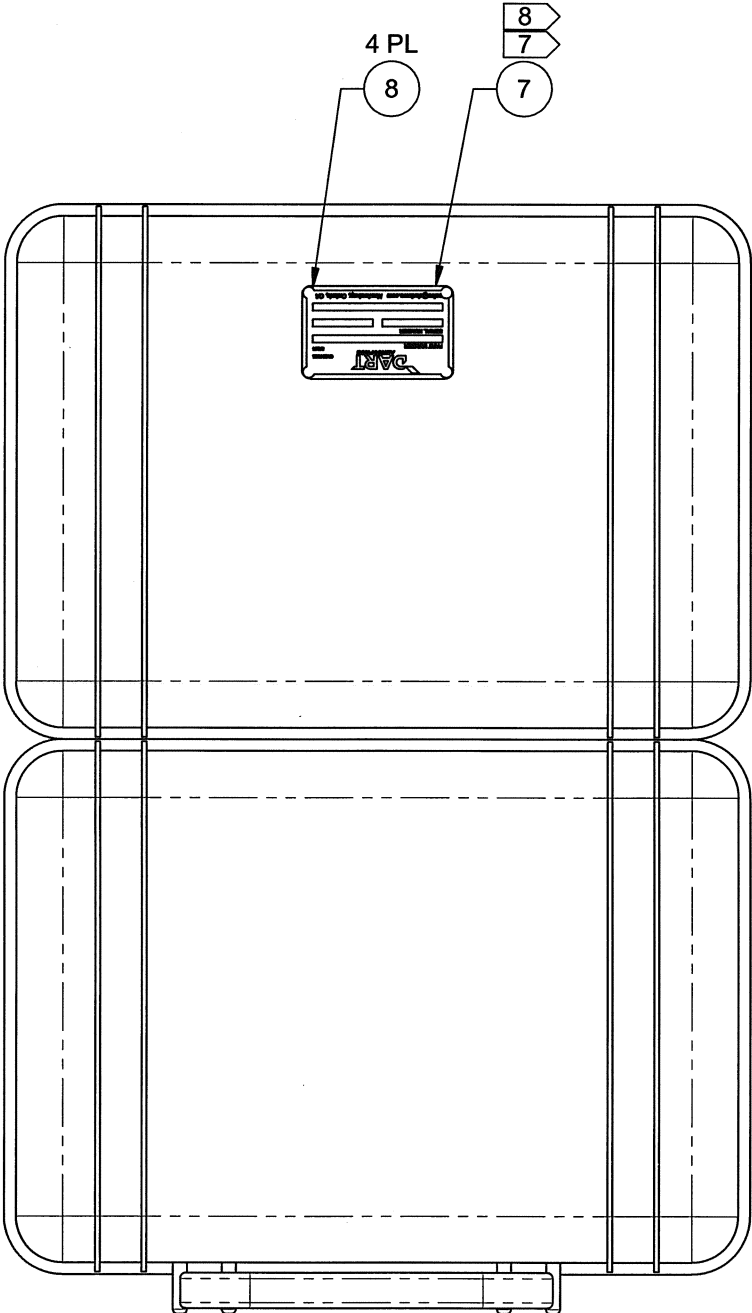
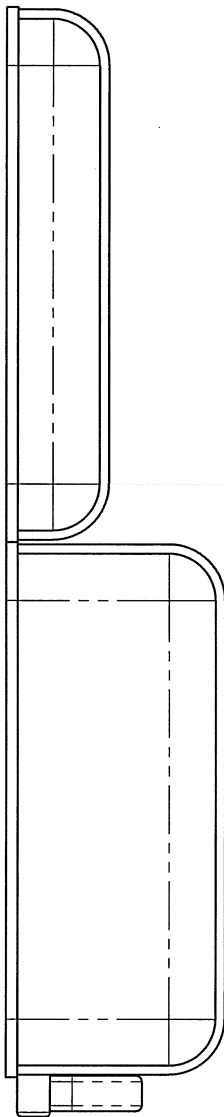
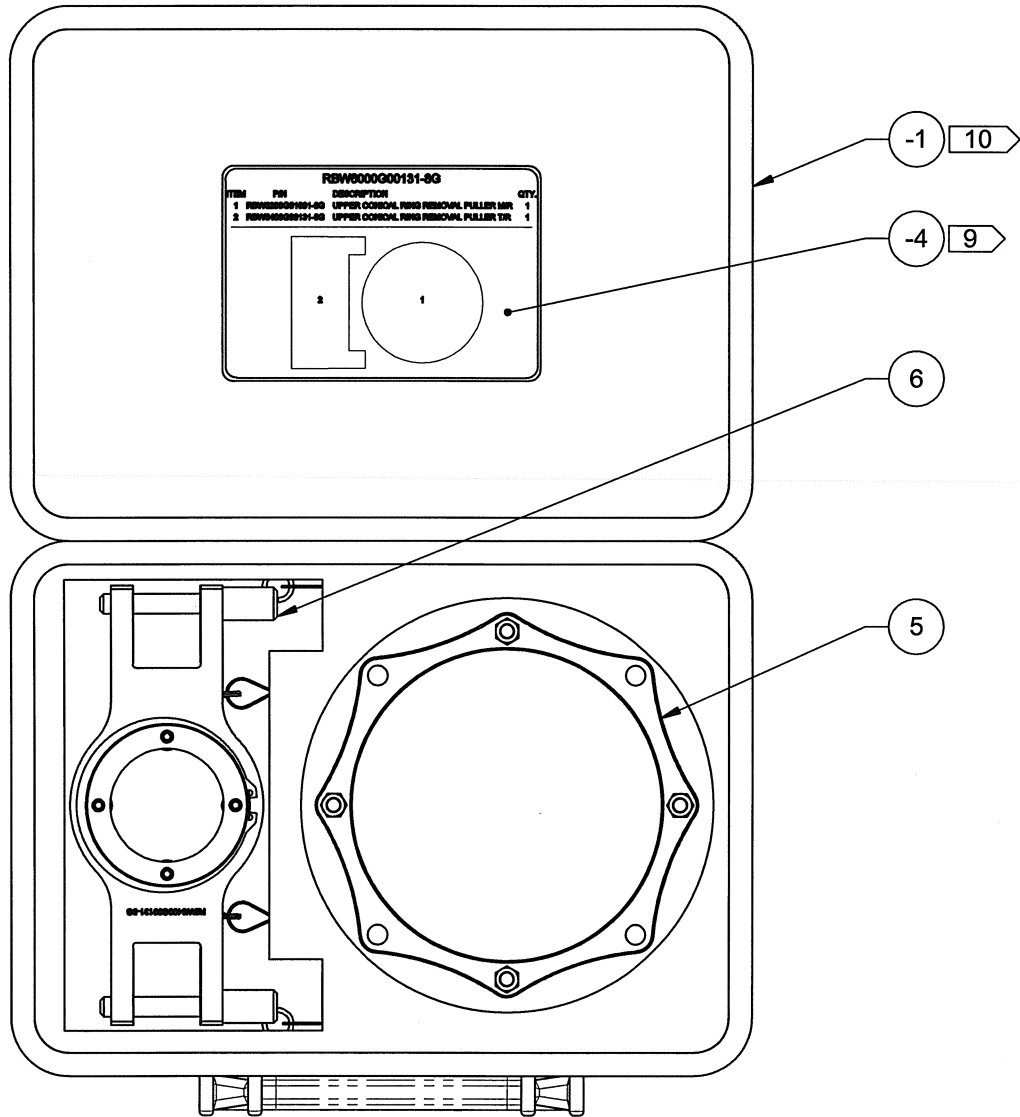


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G00131-8G-1	PACKAGING ASSY
-4	1	RBW6000G00131-8G-4	POSITION PLACARD
5	1	RBW6200G01031-8G	UPPER CONICAL RING REMOVAL PULLER M/R
6	1	RBW6400G00131-8G	UPPER CONICAL RING REMOVAL PULLER T/R
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

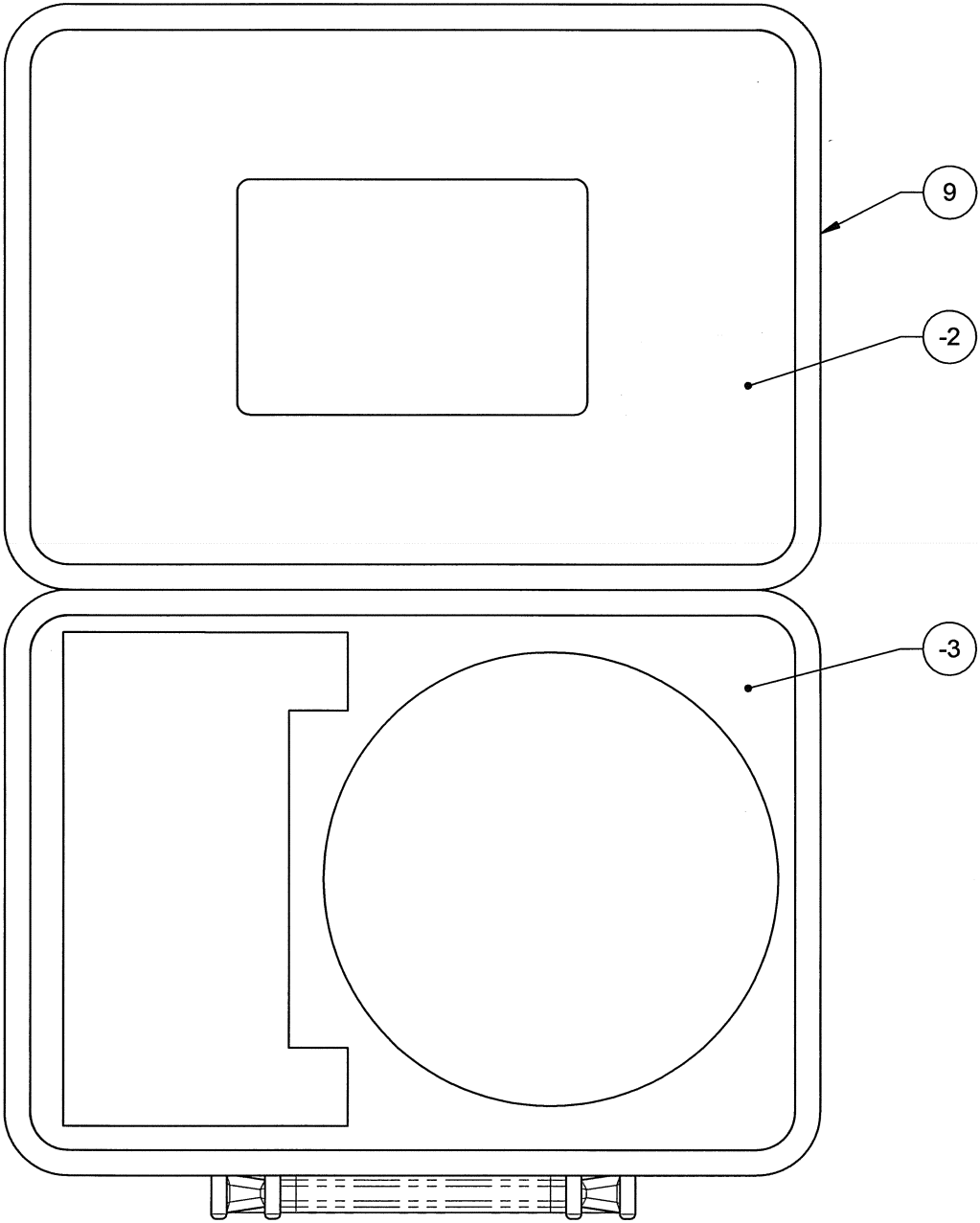


NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6000G00131-8G MAIN ROTOR / TAIL ROTOR PULLER KIT

A	NEW ISSUE	19-518	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G00131-8G	SHEET 1 OF 5
APPROVED	WJP	TITLE	SCALE
DATE 1/18/2019		MAIN ROTOR / TAIL ROTOR PULLER KIT	NTS
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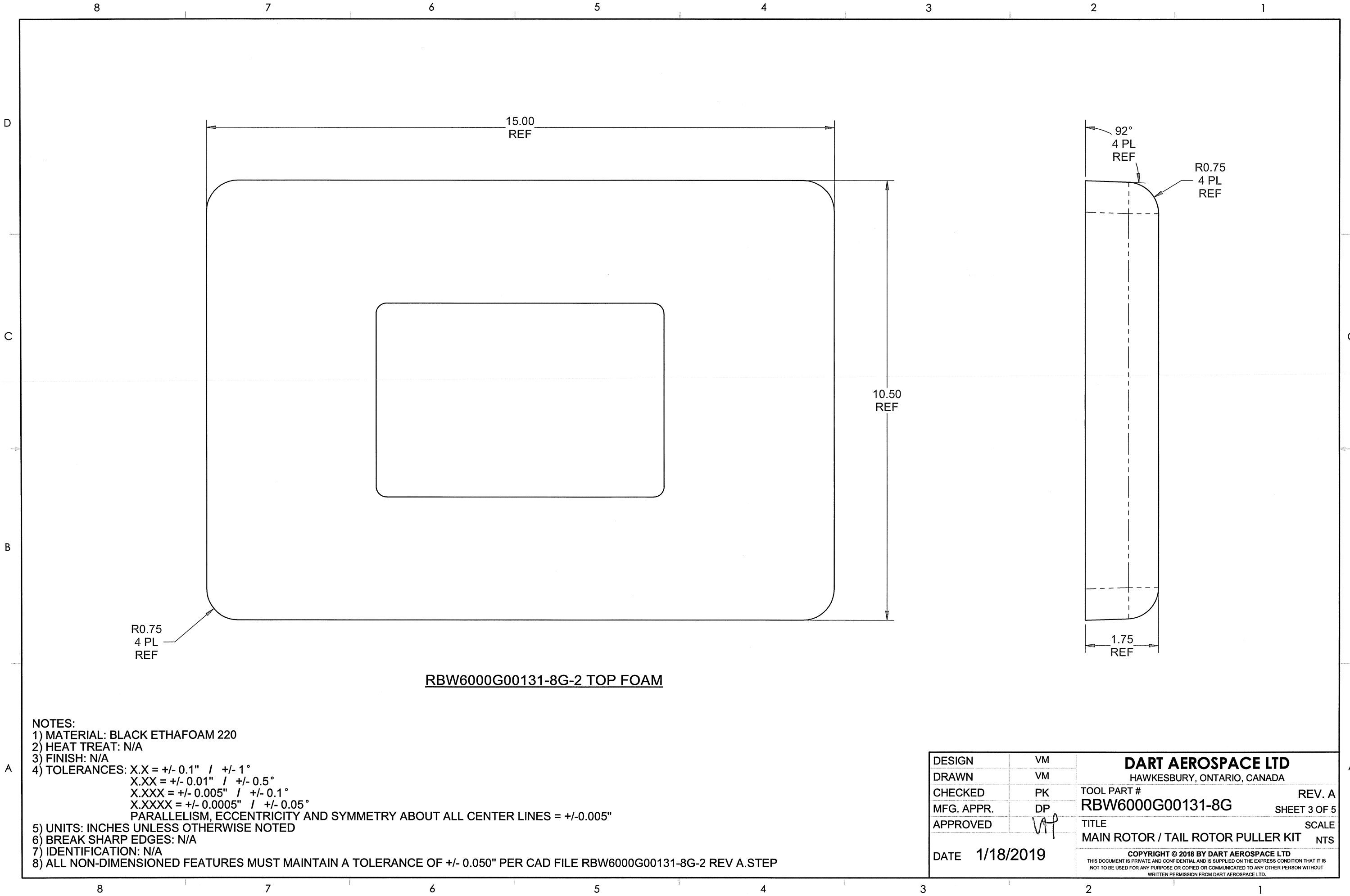
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6000G00131-8G-2	TOP FOAM
-3	1	RBW6000G00131-8G-3	BOTTOM FOAM
9	1	PELICAN #APP-1450-E	PELICAN CASE 1450



RBW6000G00131-8G-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G00131-8G	SHEET 2 OF 5
APPROVED	VM	TITLE	SCALE
DATE 1/18/2019		MAIN ROTOR / TAIL ROTOR PULLER KIT	NTS
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R0.75
4 PL
REF

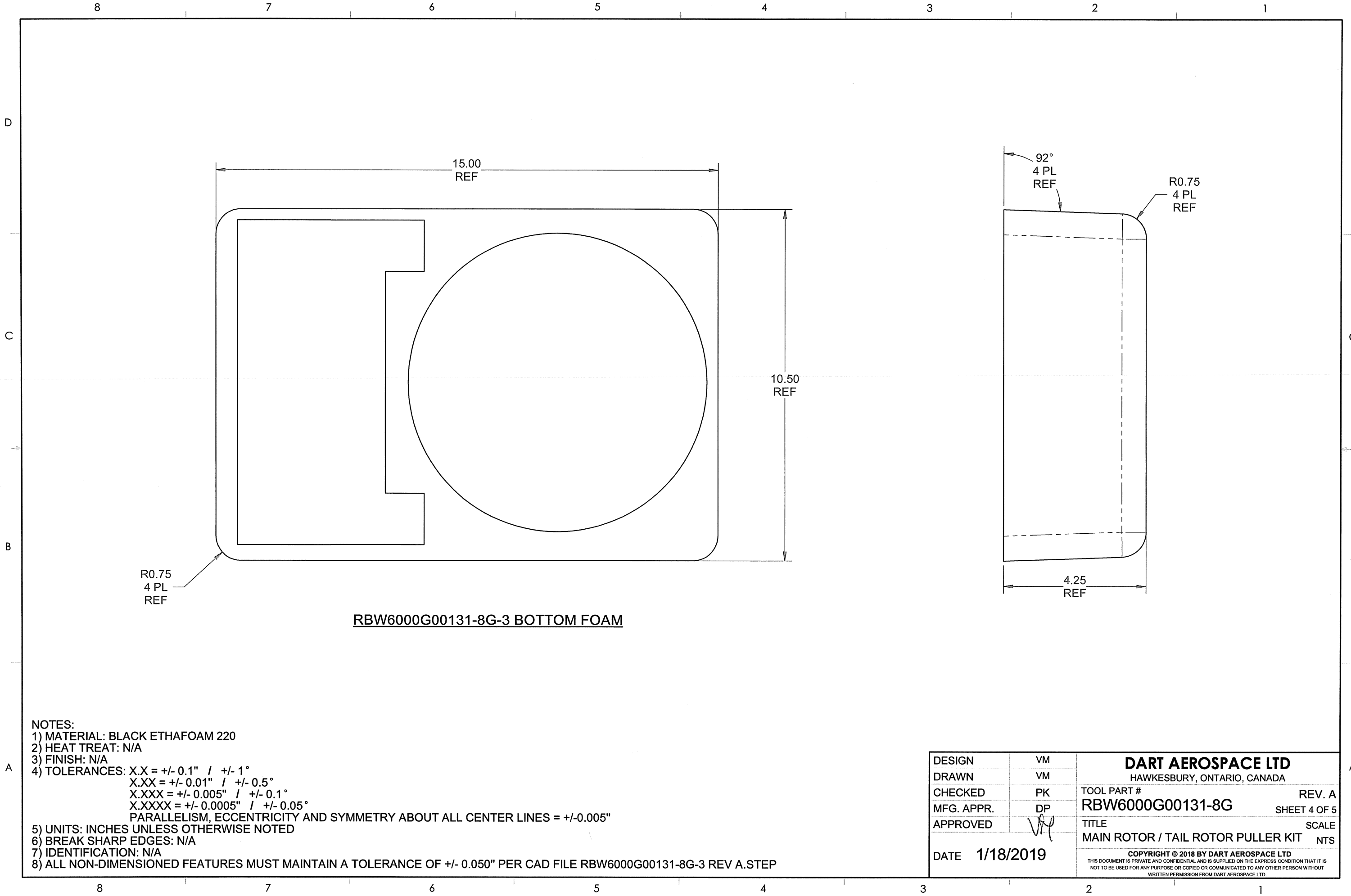
92°
4 PL
REF

R0.75
4 PL
REF

RBW6000G00131-8G-2 TOP FOAM

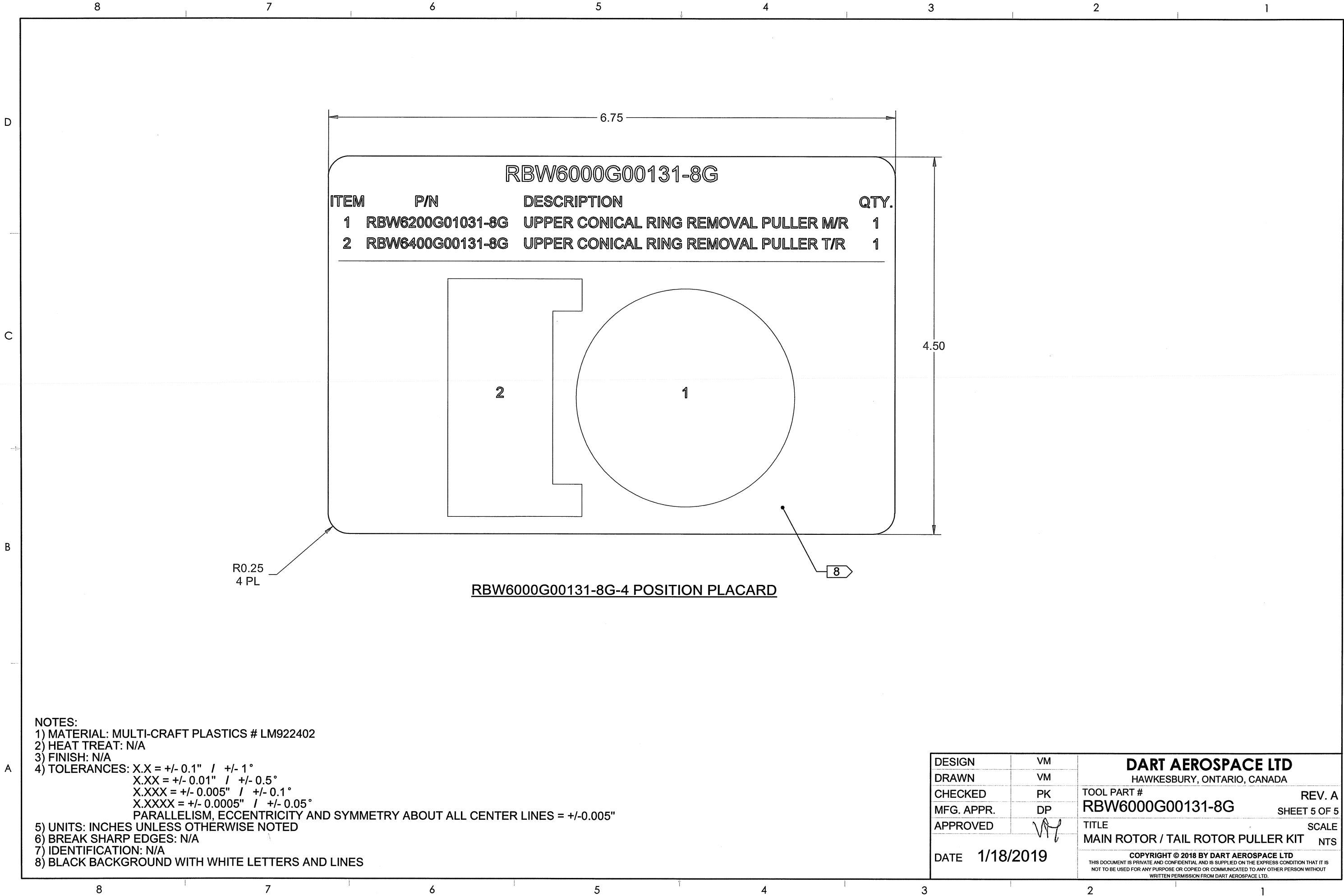
- NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G00131-8G-2 REV A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G00131-8G	SHEET 3 OF 5
APPROVED	VP	TITLE	SCALE
DATE 1/18/2019		MAIN ROTOR / TAIL ROTOR PULLER KIT	NTS
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- NOTES:
- 1) MATERIAL: BLACK ETHAFOAM 220
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G00131-8G-3 REV A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G00131-8G	SHEET 4 OF 5
APPROVED	<i>VM</i>	TITLE	SCALE
DATE 1/18/2019		MAIN ROTOR / TAIL ROTOR PULLER KIT	NTS
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NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G00131-8G	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DATE 1/18/2019		MAIN ROTOR / TAIL ROTOR PULLER KIT	NTS
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